RISO, INC. **PARTS CHANGE INFORMATION**

PART: RG MASTER DISPOSAL UNIT **ISSUE #: 023**

JAPAN:

NEW PART NUMBER: 008-94101 / 008-94111 / 008-70030 NEW DESCRIPTION: REMOVAL UNIT / DISPOSAL BOX / HARNESS OLD PART NUMBER: 501 OLD DESCRIPTION: RG HORIZONTAL DISPOSAL MOD	[ ] New [ ] Modified [X] Obsolete [ ] Other
Compatible: [X] Not Compatible: [ ] Old/Obsolete: [Y]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [ ] Easier Operation [X] Other	SERIAL #:	RG SERIES

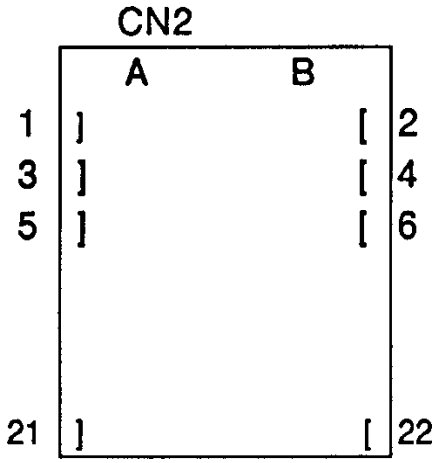
The RG Series Horizontal Disposal Mod Kit (501) is discontinued.
For future ordering procedures use Part # 008-94101 Unit;Master Removal
008-94111 Unit Master Disposal Box
008-70030 Wire Harness S; PRI

In the event that the Wire Harness is backordered, the old Wire Harness may be modified to work with the New Horizontal Disposal System.

Harness Modification Procedure

1. Locate connector 2 on the PRI Circuit Board.
2. Remove the connector (Note Pin Numbers)
3. Remove wires from Pins 10,11,18,19."
4. Cut wires approximately 2 inches back from the pins on 10,11,18,19 and tape or heat shrink the wires.
5. With the 2 inch wire and pins, solder and tape the wires creating a jumper.
6. Use one jumper and jump Pins 12 to 13.
7. Remove wire from Pin 14 and install it in Pin 18.
8. Remove wire from Pin 15 and install it in Pin 19.
9. Use the second jumper to jump Pins 14 to 15.

Note: Pins can be removed easily by pushing on the Pin on the face of the connector or pulling the wire from the rear of the connector.



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